



***11th ASEM Foreign Ministers' Meeting (ASEM FMM11)
November 11-12, 2013, Delhi-NCR, India***

“ASEM: Bridge to Partnership for Growth & Development”

Provisional Agenda

1. Opening Remarks
2. Adoption of Agenda
3. Business Arrangements
4. Plenary Session I: ***“Economic Growth and Sustainable Development: Challenges & Opportunities in Asia & Europe***

2 hrs 30 minutes

 - a. Strengthening Economic Cooperation and Reviving Growth
 - b. Future Direction of Partnerships for Development, including leveraging Human Resource Development, Industry and Markets
 - c. Synergies with G20

* One Lead Speaker each from Europe and Asia for Plenary I, speaking for four minutes each, followed by interventions of three minutes each, followed by free discussion of two minutes by each Speaker.
5. Plenary Session II: ***“Non-Traditional Security Challenges”***

2 hrs 30 minutes

 - a. Counter Terrorism
 - b. Cyber Security
 - c. Food, Water and Energy Security



- d. Disaster Management and Mitigation
- e. Human Trafficking

* One Lead Speaker each from Europe and Asia for Plenary II, speaking for four minutes each, followed by interventions of three minutes each, followed by free discussion of two minutes by each Speaker.

- 6. Retreat Session & Closing Remarks by Chair: ***“International and Regional Issues”***

3 hrs